

5/10

DART AEROSPACE LTD	Work Order:	22341
Description: Pedal Lock Cover	Part Number:	D3368-3
Dwg: D3368 Rev. A	Qty:	50
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	SA	05.02.02	50
2	MV	Cut blank: 2.00" x 2.00" x 10.450" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.000) Identify for D3368-3 Batch: M16764 M16351	SA	05.02.03	50
3	MV	Machine D3368-3 as per Folio FA500 and Dwg D3368 Identify as D3368-3	SA	05.02.08	50
4	QC2	Inspect parts as they come off the CNC machine	SA	05.02.08	50
5	QC8	Second check	EC	05.02.08	50
6	MV	Deburr	SA	05.02.08	50
7	QC5	Inspect work to Step 6	ML	05.02.15	50
8	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05.02.17	50
9	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	ML	05.02.22	50
10	QC3	Inspect Powder Coat	SB	05/02/23	50
11	ST	Identify and Stock	SB	05/02/23	50
12	AC	Cost / part 20.88	SAC	05.02.24	50
13	DC	Close W/O 20.88 Inspect Level 21	SA	05.03.02	50

Rev	Date	Change	Revised By	Approved
A	05.01.27	New issue	KJ/JLM	

RELEASED
05.01.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

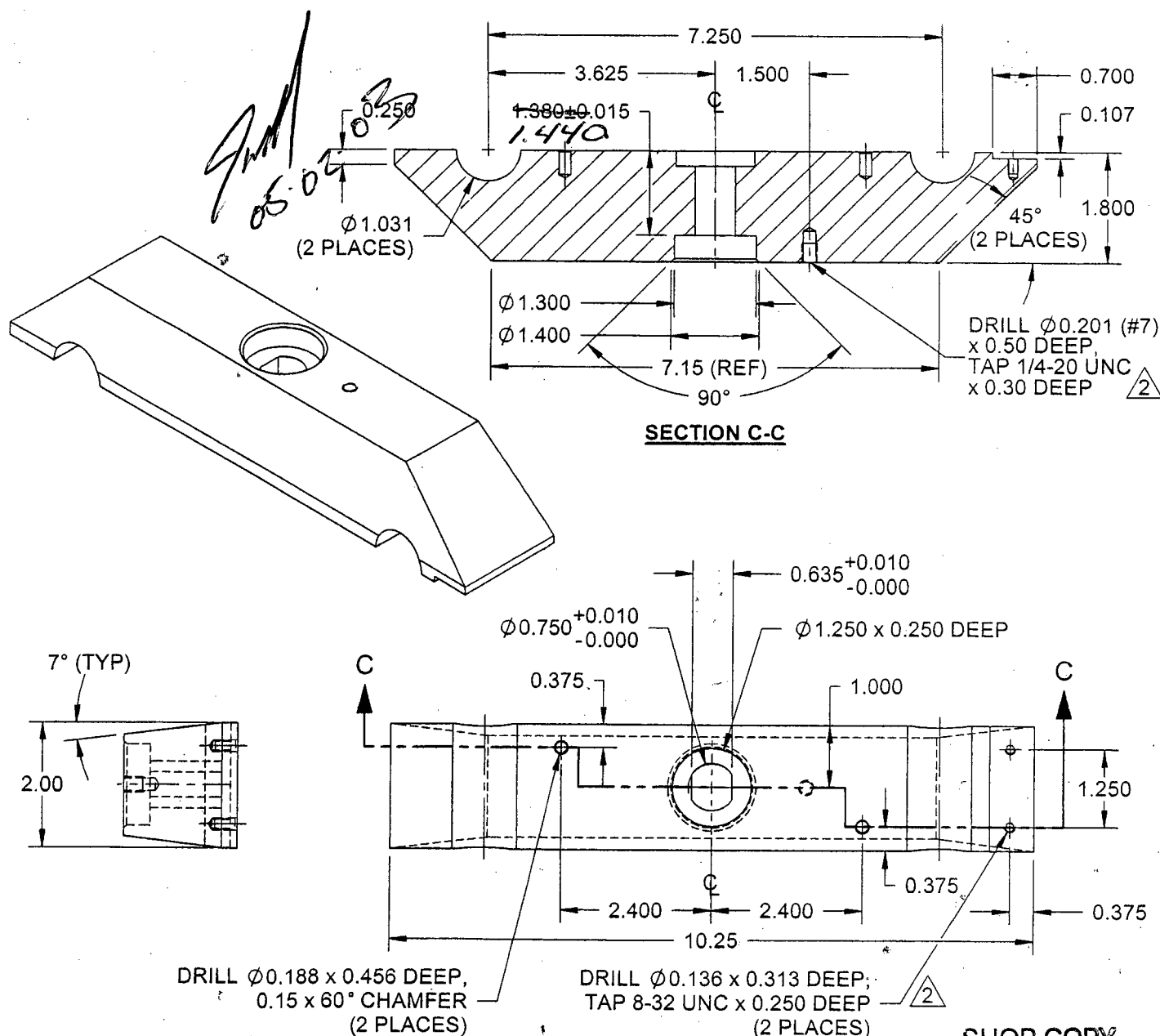
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3368	REV. A SHEET 3 OF 3
DATE 05.01.19	TITLE PEDAL LOCK		SCALE 1:2.5



D3368-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE

WORK ORDER
NO. 22341

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 02, 2005
02:45 pm

Work Order No : 0022341
Project Name : D3368-3
Project For : WK510
Work Order Type : Main
Main WO Number :
House Part Number : D3368-3
Description : Pedal Lock Cover
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 02-02-05
Est Finish Date : 02-28-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

3775

DART AEROSPACE LTD		Work Order: 22341
Description:		Part Number: D3368-3
Inspection Dwg:	Rev:	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
7.250		7.250	✓			
.700		.705	✓			
.107		.110	✓			
1.800		1.801	✓			
45°		45°	✓			
Ø .201		Ø .202	✓			
Ø 1.300		1.297	✓			
Ø 1.400		1.400	✓			
Ø 1.031		1.030	✓			
.250		.250	✓			
1.500		1.498	✓			
1.470		1.470	✓			
<hr/>						
2.00		2.00	✓			
7°		7°	✓			
<hr/>						
.635	+ .010 - .000	.637	✓			
Ø 1.250	1.2	1.250	✓			
.250 Deep		.251	✓			
1.000		1.000	✓			
1.250		1.250	✓			
.375		.375	✓			
.375		.370	✓			

Measured by: SA	Audited by:	Prototype Approval:
Date: 05.02.03	Date: 05.02.08	Date:

Rev A	Date:	Change New Issue	Revised by KJ/JLM	Approved
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